

## ABSTRACT OF THE DISCLOSURE

A polymer blend and mono-and multilayer films made therefrom having an improved combination of properties such as high shrinkage values and high puncture resistance wherein the blend has a first copolymer of ethylene and octene-1 having a copolymer melting point of from 55 to 95°C, preferably of from 80 to 92°C; a second copolymer of ethylene and at least one  $\alpha$ -olefin having a copolymer melting point of from 115 to 128°C; and a third copolymer of ethylene and a vinyl ester or alkyl acrylate and having a melting point of from 60 to 110°C, and a process for making such films, which preferably have at least 45% shrinkage at 90°C in at least one direction.

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